



**NOTES**

1. TWO PORTS WITH CENTERLINES AT 90° ANGLES
2. ONE INCH THICK STEEL, WELDED TO STACK EXTERIOR, PROVIDES PLACE TO HOOK CHAIN FOR RAIL ASSEMBLY
3. SIX INCH INNER DIAMETER STEEL PIPE, WELDED TO STACK EXTERIOR, HOLE CUT INTO STACK WALL, NO POTRUSIONS OR OBSTRUCTIONS INSIDE STACK WALL
4. IF TOTAL STACK LENGTH IS NOT AVAILABLE, EPA MINIMUM REQUIREMENTS ARE 1/2 STACK I.D. FROM PORTS TO TOP AND 2 X STACK I.D. FROM PORTS TO BOTTOM



Port Installation  
Diagram